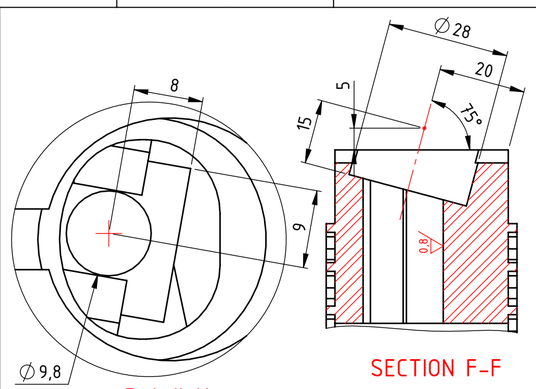
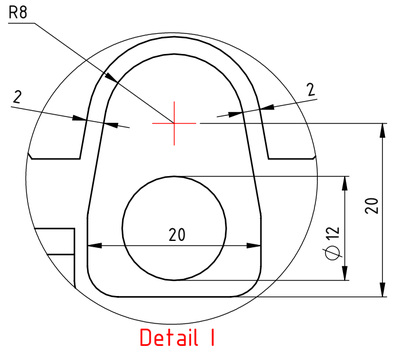


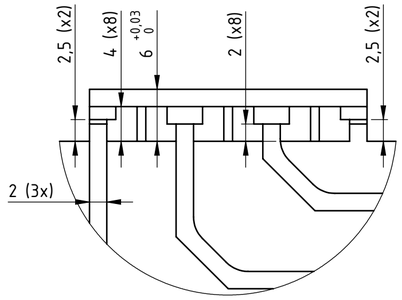

Detail H
(2 : 1)



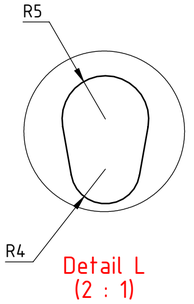

SECTION F-F



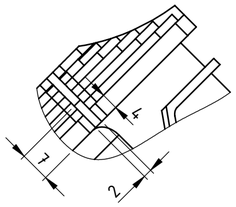

Detail I
(2 : 1)




Detail J
(2 : 1)

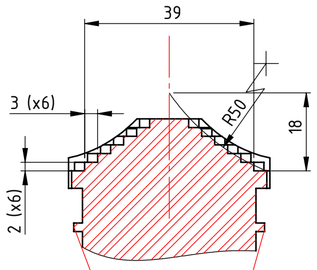



Detail L
(2 : 1)

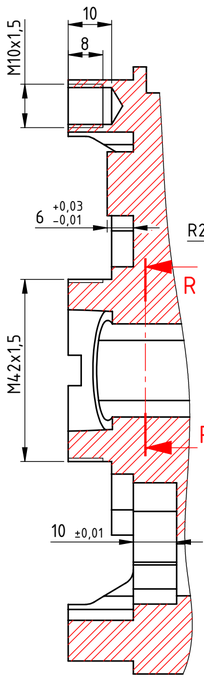


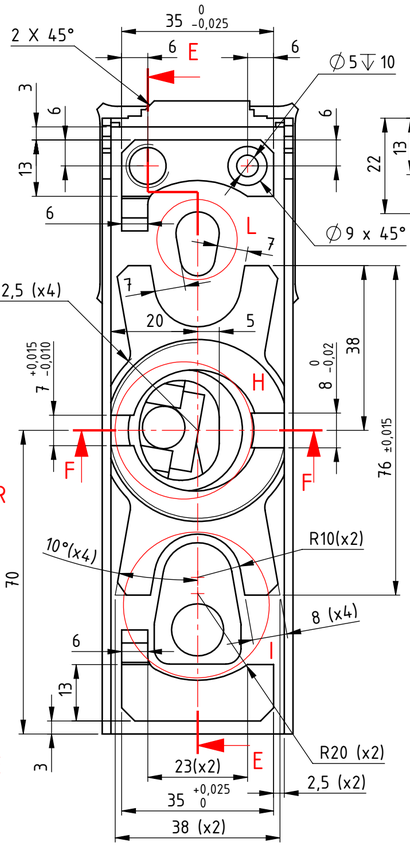

VIEW N

SECTION O-O

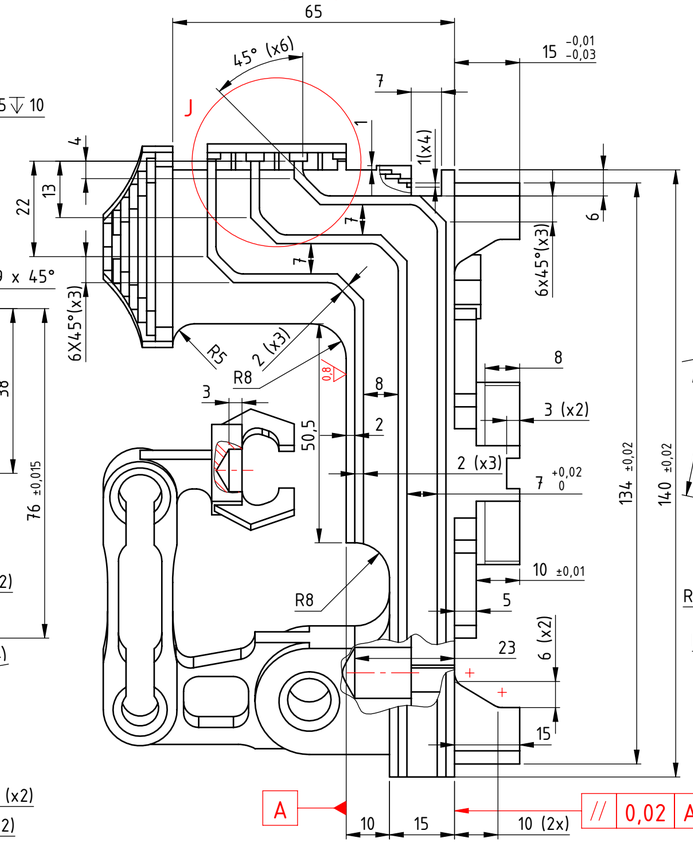


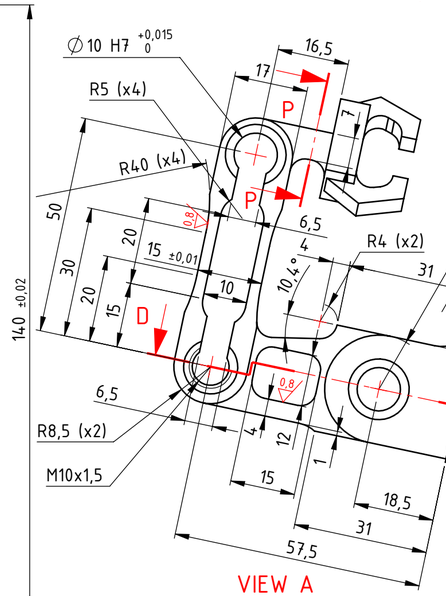

SYMMETRIC
CHANNELS



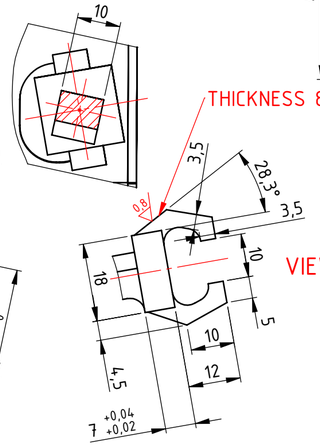

SECTION E-E



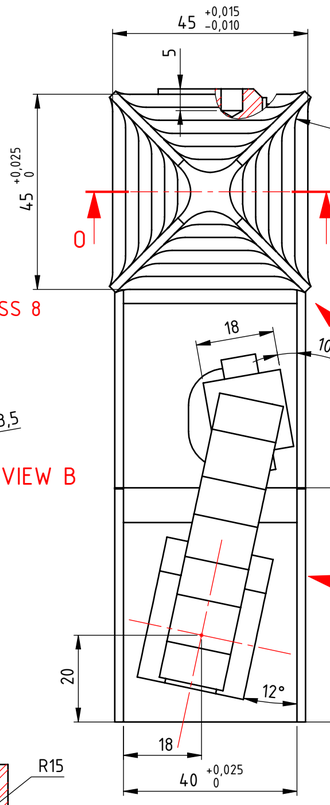



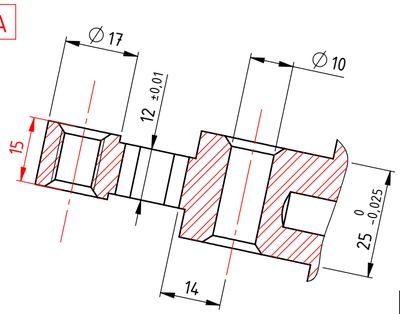

VIEW A

SECTION P-P

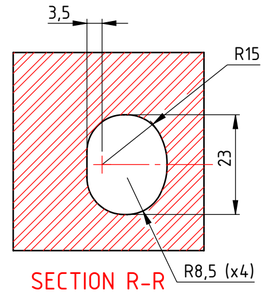



VIEW B

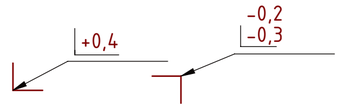



SECTION D-D

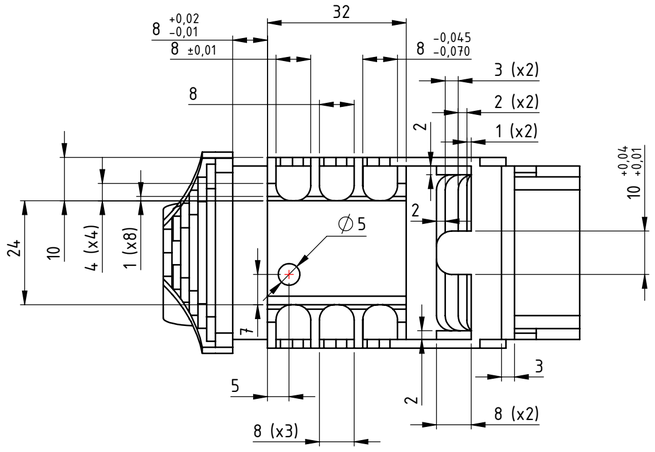



SECTION R-R




ISO E

According to the standard DIN ISO 13715




Note:
General Tolerance +/-0.04
Form and Positional Tolerances acc to DIN ISO 1101
Depth of hole and thread: 0/+2mm
Depth of bore: 0/+0.5mm
Radius: +/-0.2mm
Angle: +/-0.5°
Unspicified Chamfer 3x45°
Unspicified Round R3.5

worldskills Shangai2026

Test Project for the 48th WorldSkills Competition in Shangai, China 2026
Copyright2026© WorldSkills International
All Rights Reserved

| | | | | |
|---|---|---|---|---|
| Skill: CNC MILLING 07 | | | | |
| Design by: FABIO SILVEIRA | | | | |
| Last Update: 14/08/2026 | Scale: 1 : 1 | Paper: A2 | Page: 1/2 | |
| Drawing Number: WSC2026_TP07_M3_EN_(ISO_E) | | | | Rev: v1 |
| Description: MODULE 3<br>Steel C45E (SIZE 150X100X50) | | | | Projection: |
| | | | | ROBOTIC ARM |