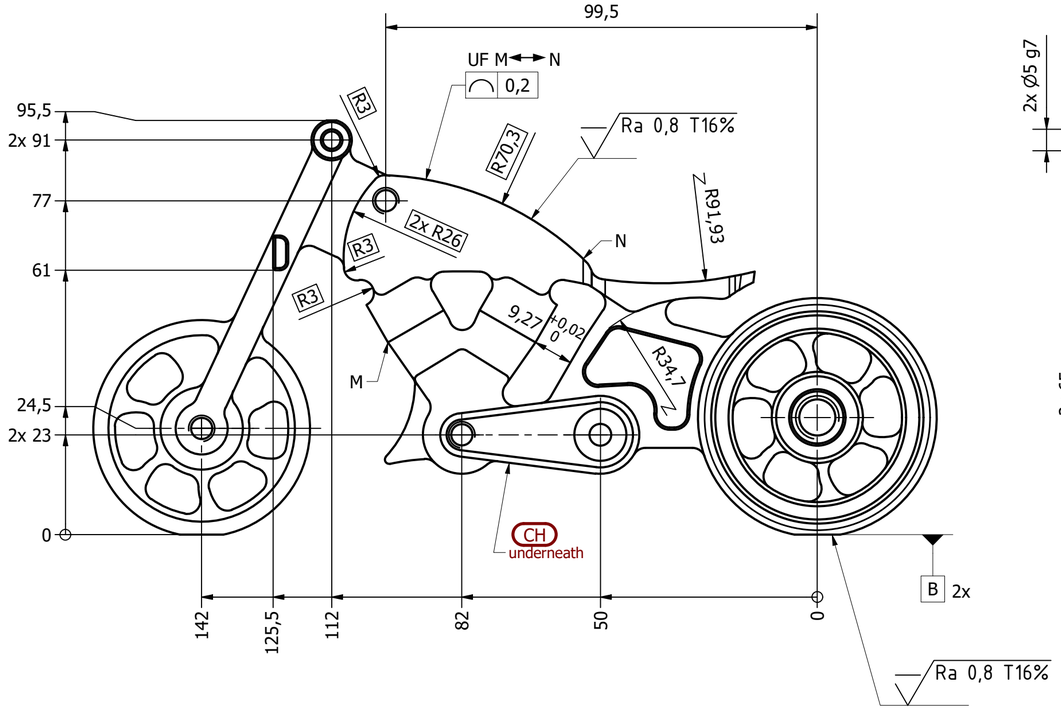
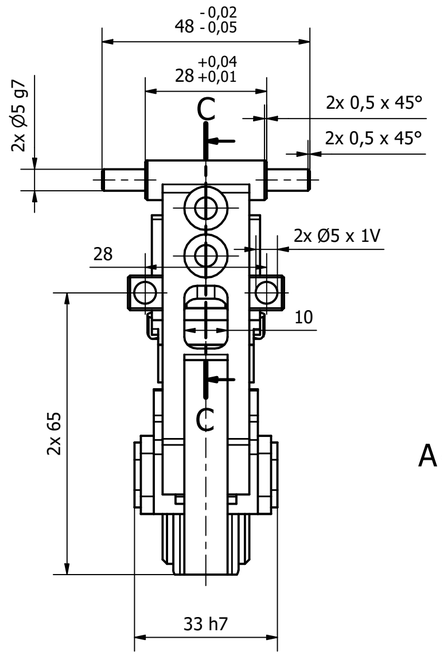
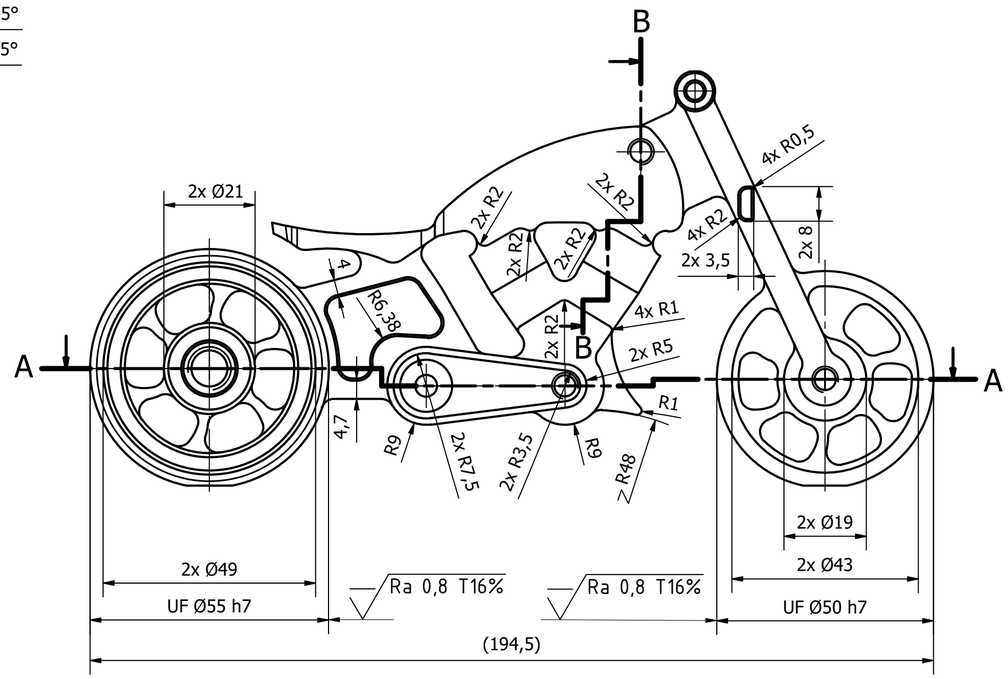
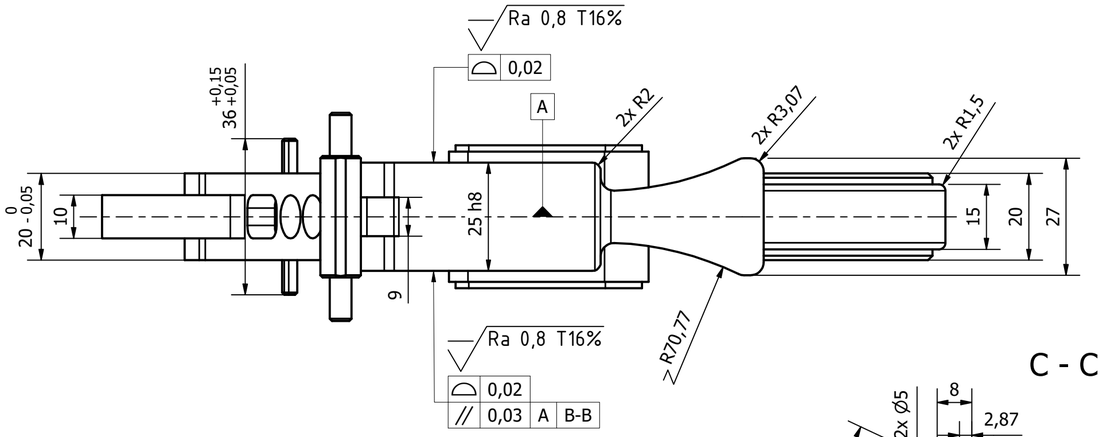


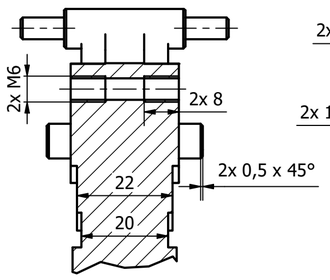


B - B

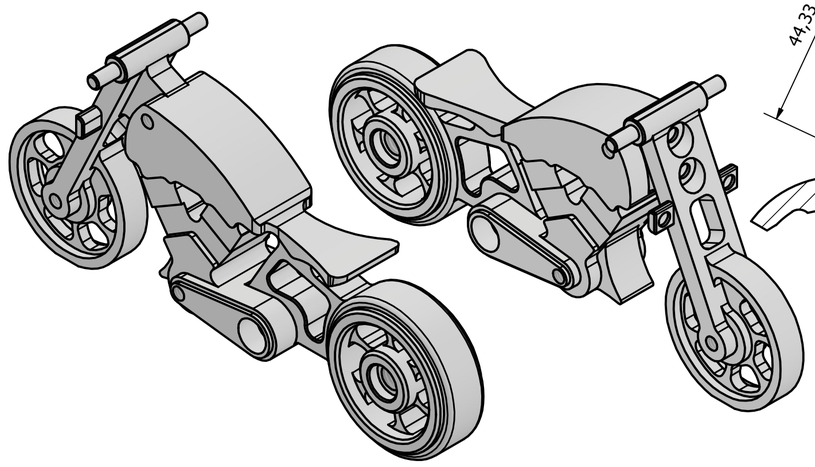


A - A

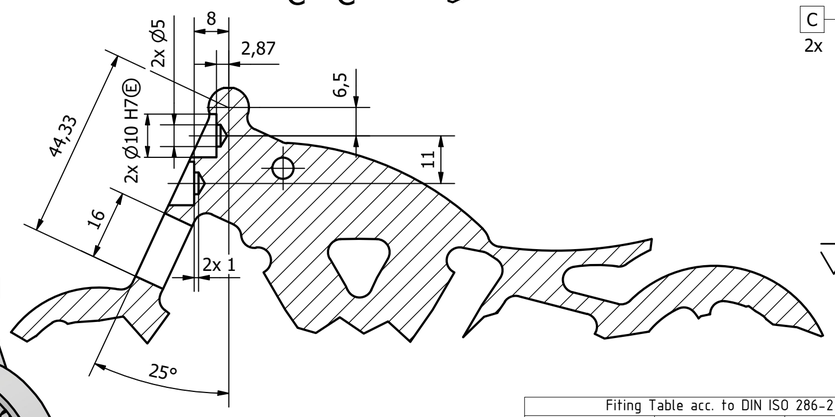




B - B



C - C



Parts labelled at position
Country code CH

Fiting Table acc. to DIN ISO 286-2		
FIT	MAX. VALUE	MIN. VALUE
55 h7	55,000	54,970
50 h7	50,000	49,975
40 H7	40,025	40,000
33 h7	33,000	32,975
25 h8	25,000	24,967
12 H7	12,018	12,000
10 H7	10,015	10,000
5 g7	4,996	4,984

Ra 1,6 T16%

ISO 13715 -0,2 -0,4 0 +0,2

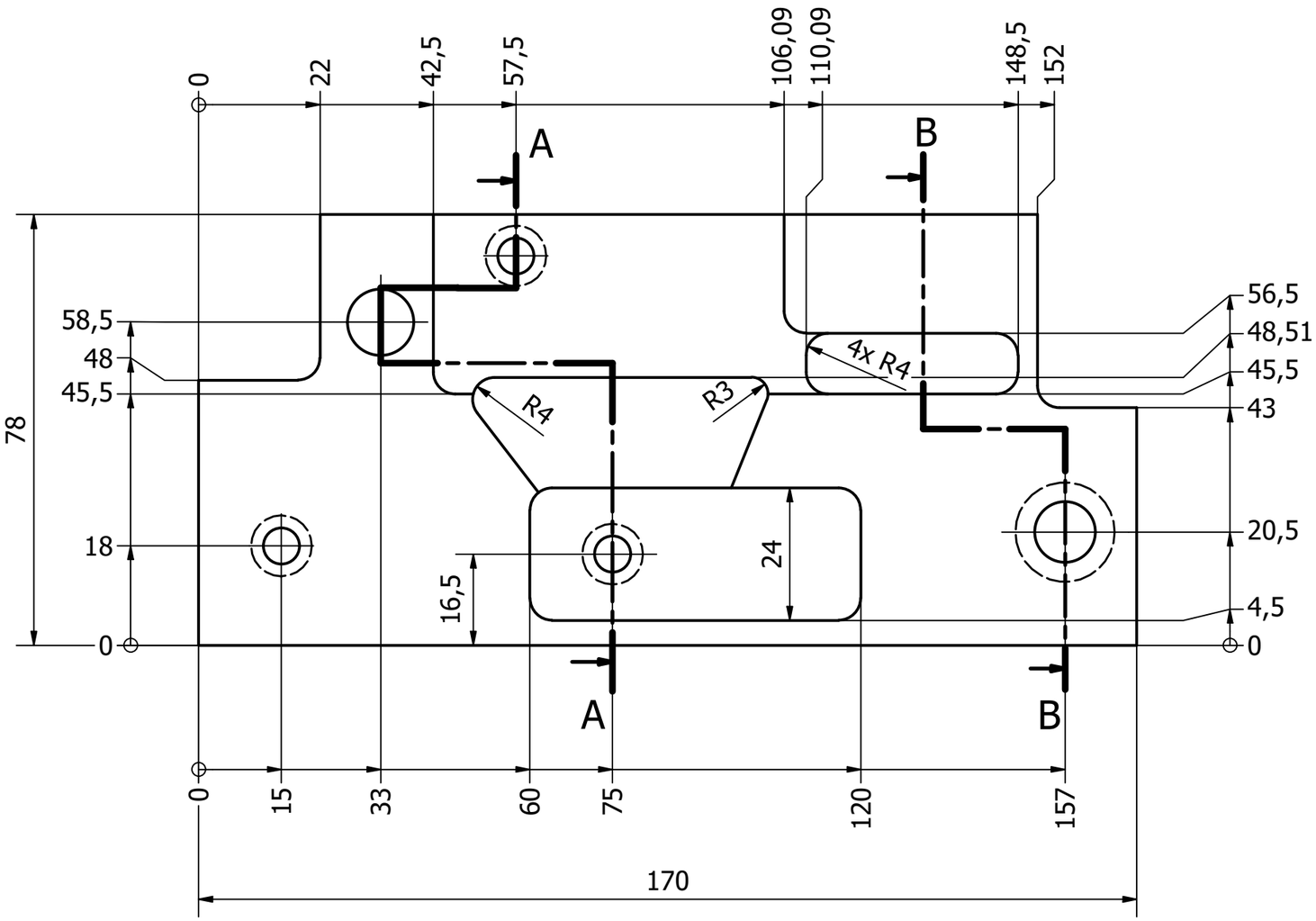
General Tolerances ISO 2768-f
Tolerancing ISO 8015
Form and Positional Tolerances acc. to DIN ISO 1101
Non directed radi R3
Depth of Thread 0/+2mm
Depth of drilled hole 0/+2mm
Depth of reamed hole 0/+0,5mm
Radius ±0,2mm
Angle ±0,5°
Important Note:
Non dimensioned features according step-model M#3 Chopper
General tolerance ISO 22081

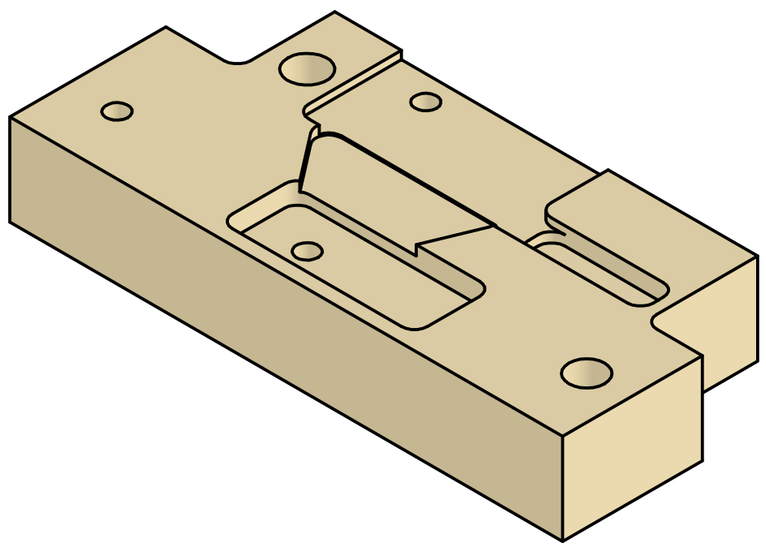
ACS
0,2 A B-B C-C

Test Project for the 8th EuroSkills Competition in Gdańsk, Poland 2023.
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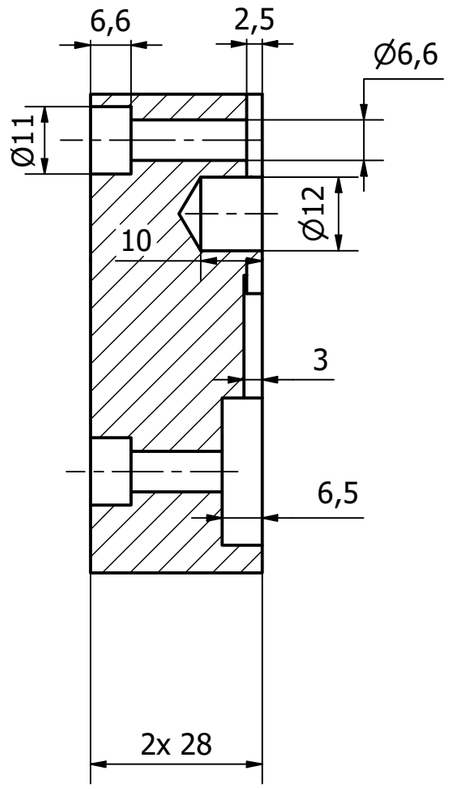
worldskills Europe

Skill: CNC-Milling-07		Projection 1 ISO 5456-2
Scale: 1:1	Date: 15.04.2023	Paper: A2
Drawn / Design by: Juerg Marti CH		Drawing No: ESC2023_TP07_M3_ISO1
Description: Module M#3		Rev: 00 / Page: 1 of 1

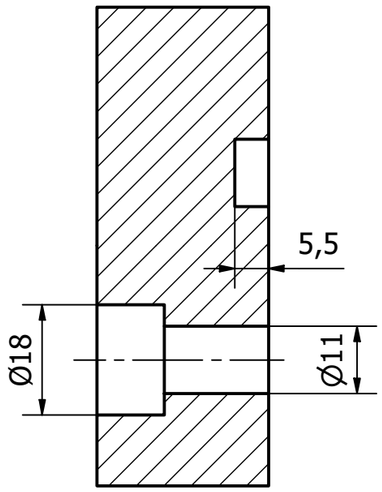


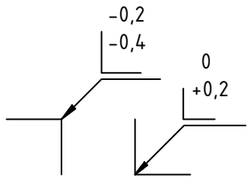


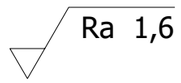
A-A



B-B







Test Project for the 8th EuroSkills
Competition in Gdańsk, Poland 2023.
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Skill: CNC-Milling-07			
Scale: 1:1	Date: 01.04.2023	Paper: A3	
Drawn / Design by: Juerg Marti CH			Drawing No: ESC2023_TP07_M3 Jig_BB_EN
Description: M#3 Jig n			Rev: 00 / Page: 1 of 1