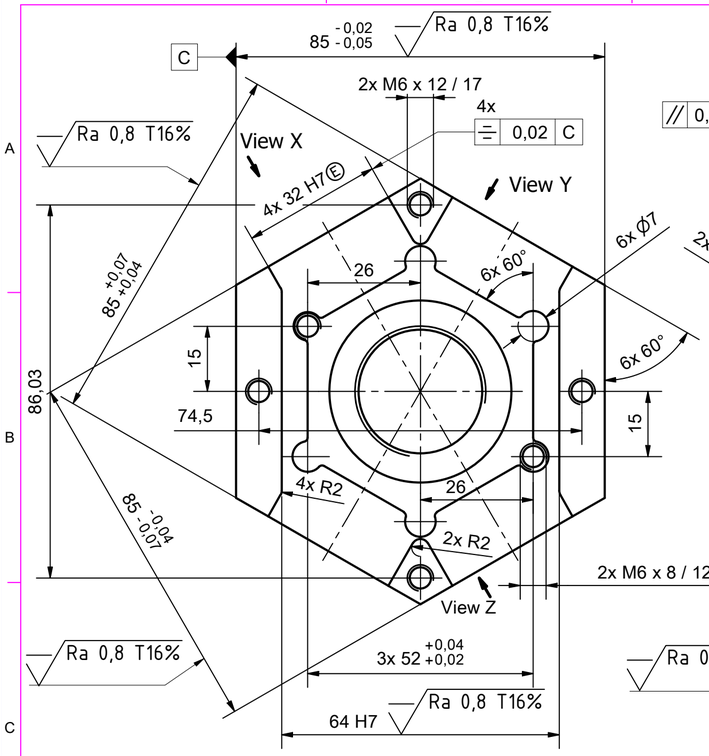
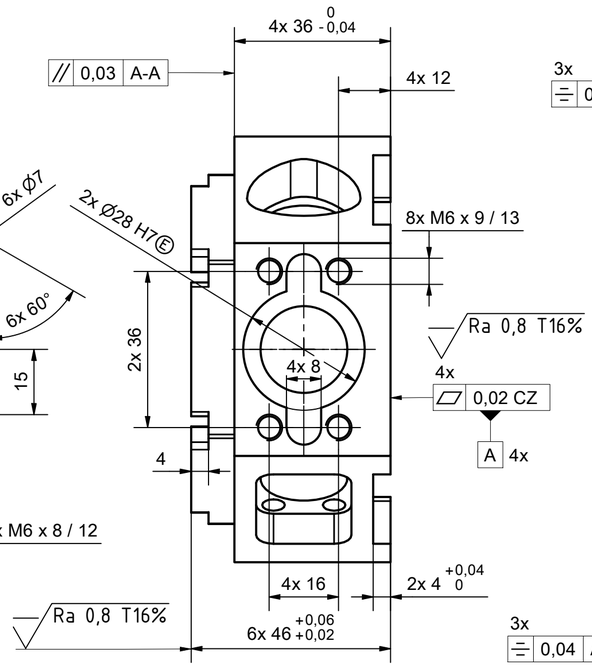
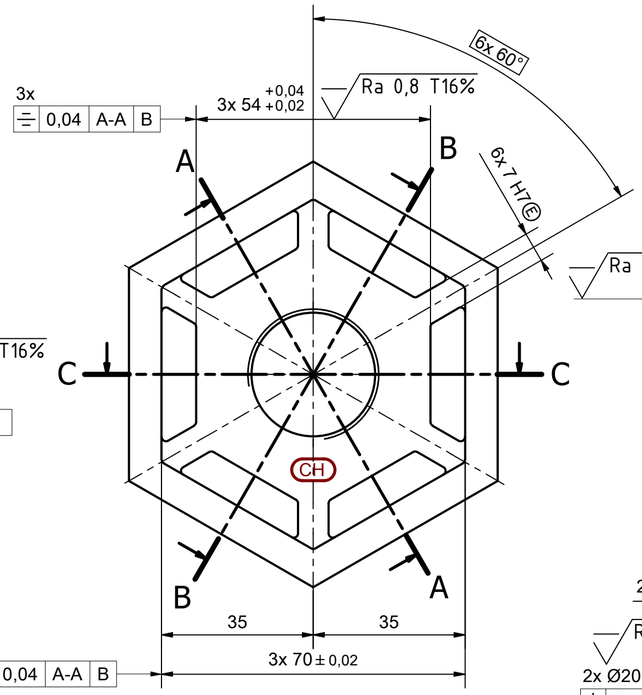
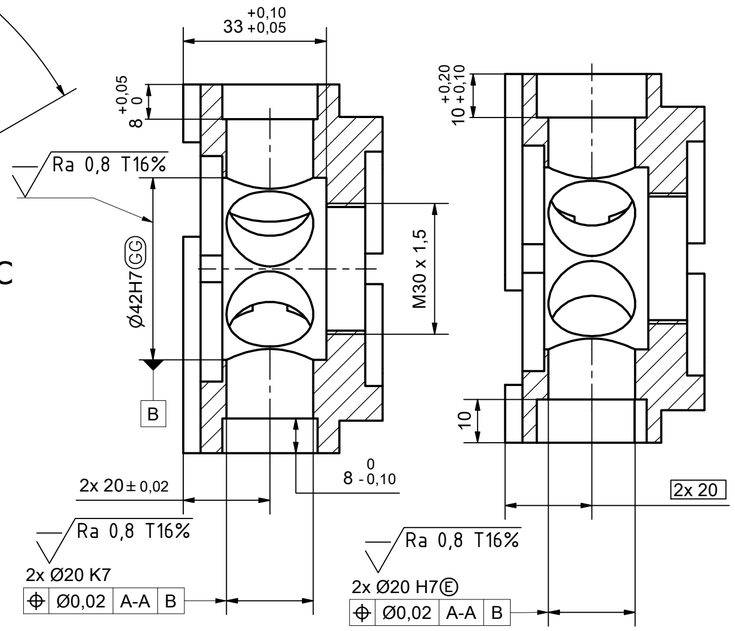
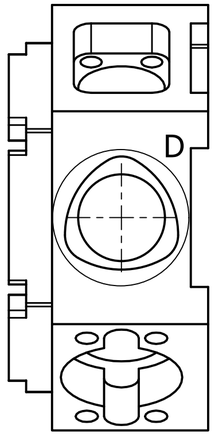
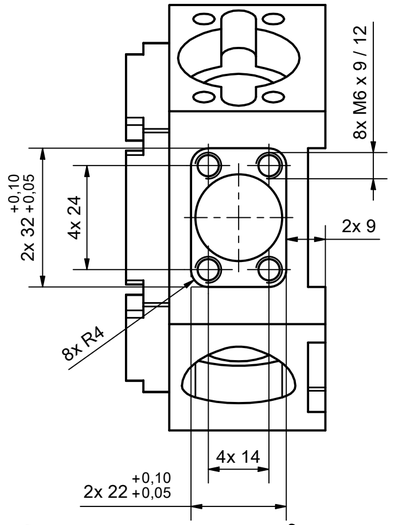


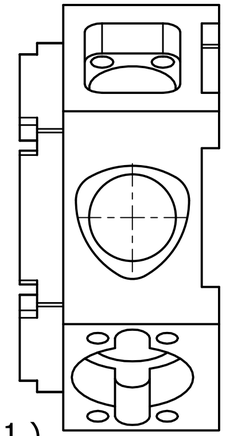


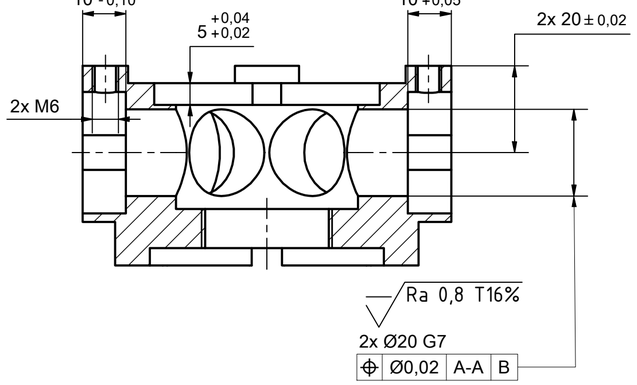


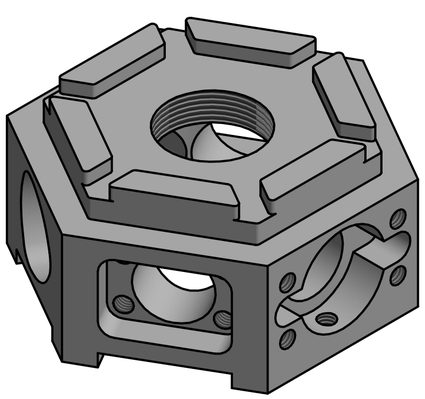


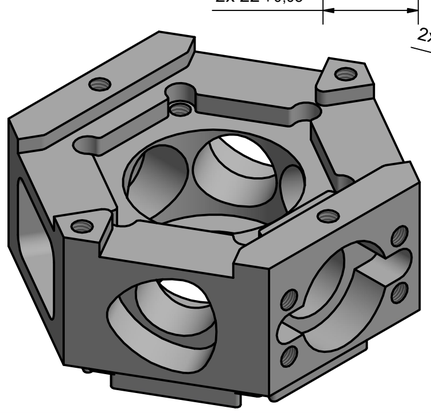




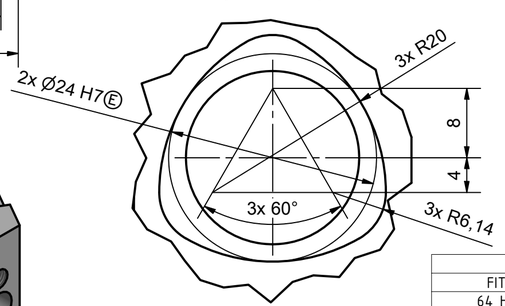








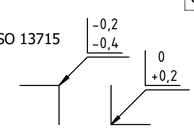
D (2 : 1)



Fitting Table acc. to DIN ISO 286-2		
FIT	MAX. VALUE	MIN. VALUE
64 H7	64,030	64,000
42 H7	42,025	42,000
32 H7	32,025	32,000
28 H7	28,021	28,000
24 H7	24,021	24,000
20 K7	20,006	19,985
20 G7	20,028	20,007
20 H7	20,021	20,000
7 H7	7,015	7,000

Parts labelled at position
Country code CH

ISO 13715



Ra 1,6 T16%

General Tolerances ISO 2768-f
Tolerancing ISO 8015
Form and Positional Tolerances acc. to DIN ISO 1101
Non directed radi R1
Depth of Thread 0/+2mm
Depth of drilled hole 0/+2mm
Depth of reamed hole 0/+0,5mm
Radius ± 0,2mm
Angle ± 0,5°
Important Note:
General tolerance ISO 22081

ACS
0,2 A-A B C

Test Project for the 8th EuroSkills Competition in Gdańsk, Poland 2023.
Copyright © 2023 WorldSkills Europe.
All Rights Reserved.

worldskills Europe

Skill: CNC-MILLING-07		Projection 1 ISO 5456-2
Scale: 1:1	Date: 25.03.2023	Paper: A2
Drawn / Design by: Juerg Marti CH		Drawing No: ESC2023_TP07_ISO1_EN
Description: Module #1		Rev: 01 / Page: 3 of 3
FINAL DRAWING after 1 h programming time		