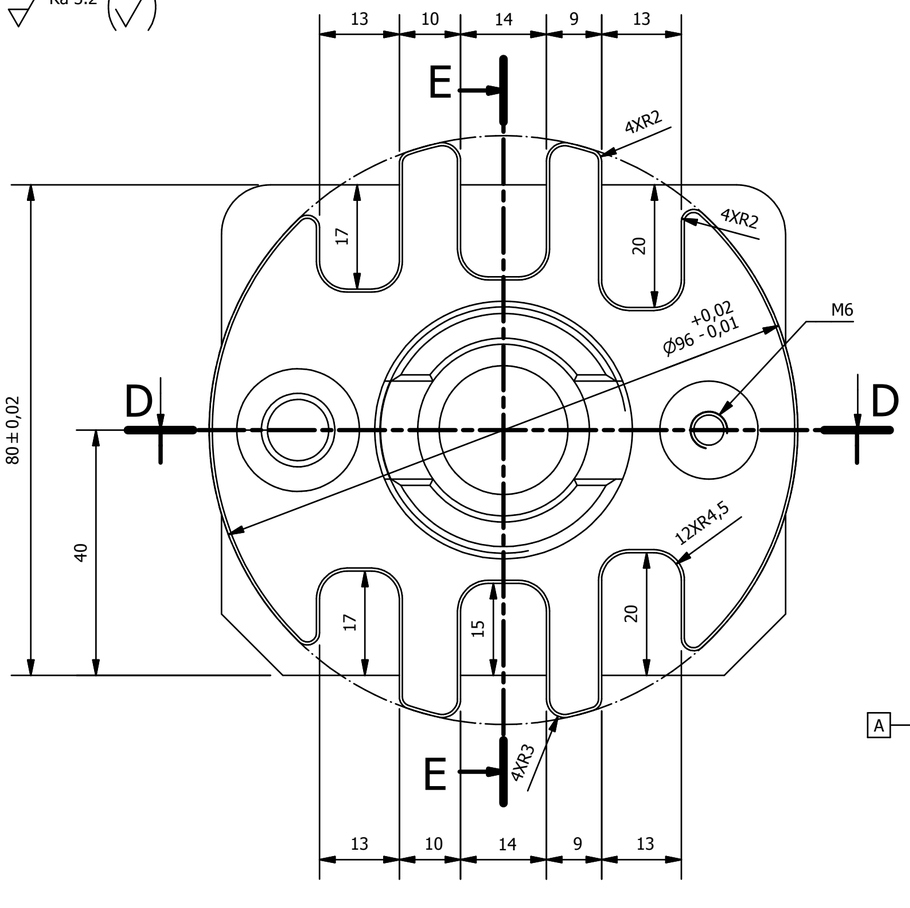
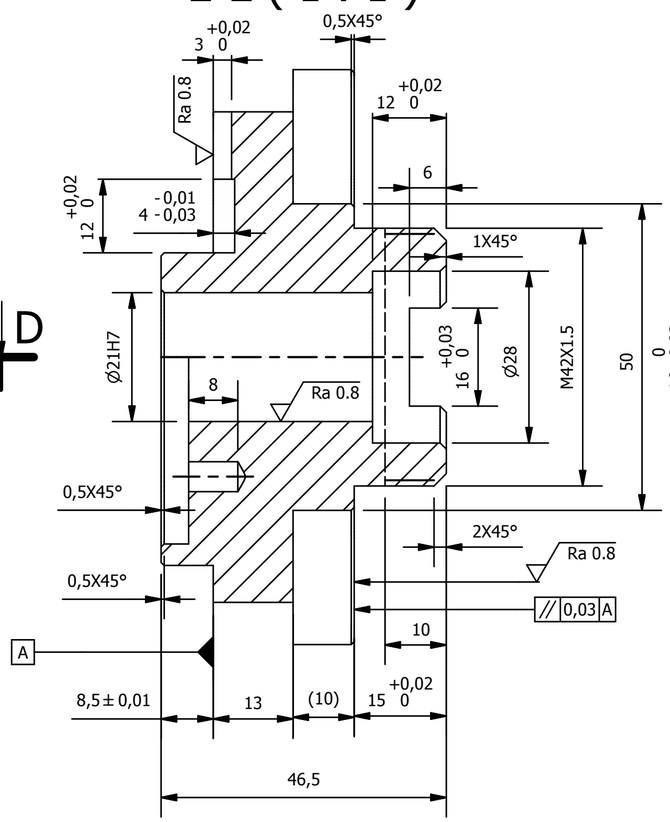
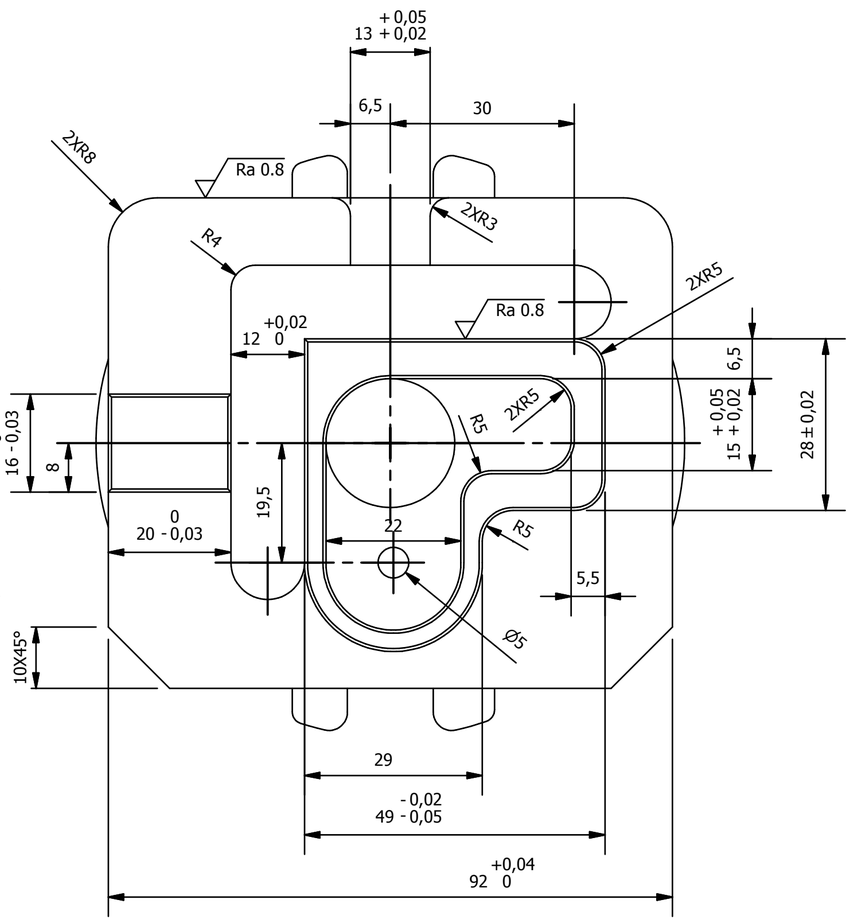
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Ra 3.2

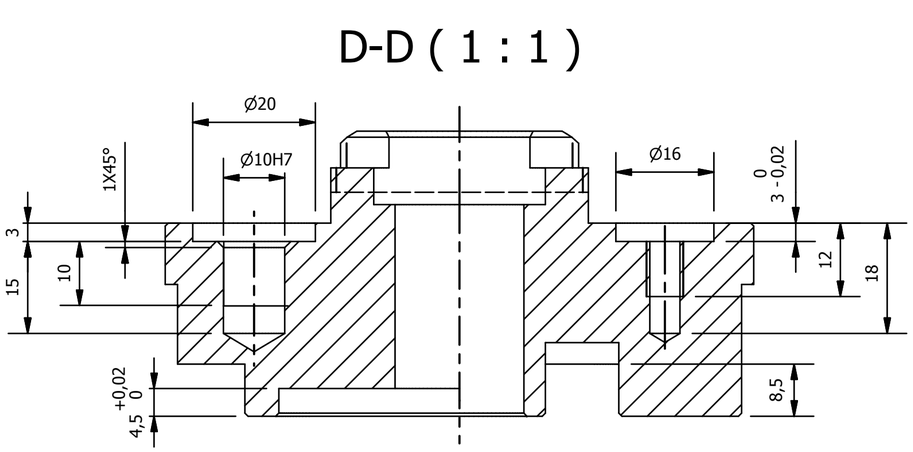


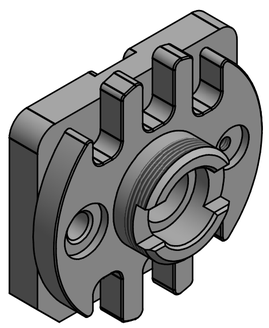
E-E (1 : 1)

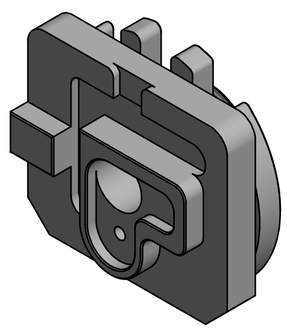


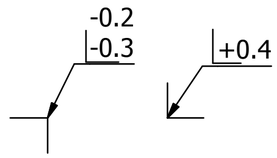


D-D (1 : 1)









21H7 21,021 / 21

10H7 10,015 / 10

Material: Aluminium ALMgSi 3.2315

General Tolerance +/- 0.1
All edges broken 0.2 to 0.3 x 45º
Surface Texture acc. to ISO 1302
Form and Positional Tolerances acc. to ISO 1101

Depth of Thread 0/+2mm
Depth of Bore 0/+0.5mm
Radius +/- 0.2
Angle +/-0.5º

Test Project for 42ST WorldSkills Competition in Leipzig, United Kingdom 2013.
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Skill: CNC Milling			ISO E
Scale: 1:1	Date: 03/07/2013	Paper: A3	
Drawn / Design by: Minliang Liu			Drawing No: MOD#1
Description: Module 1 - TW(Proposal)			Rev: / Page:

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