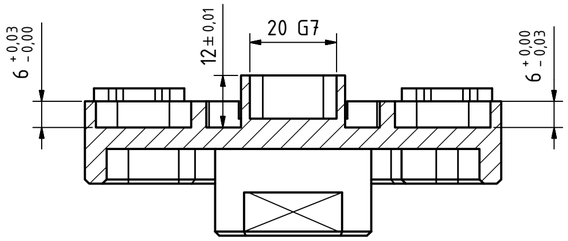
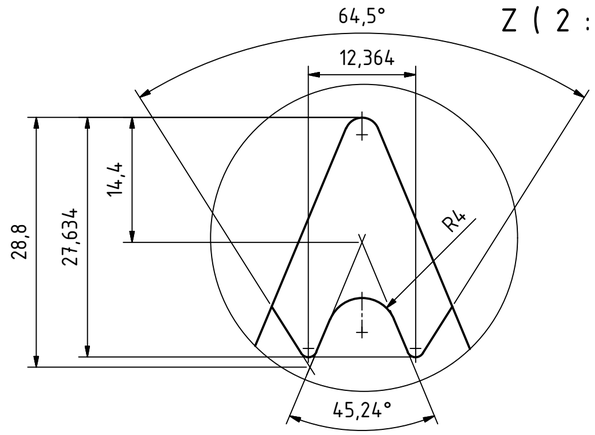
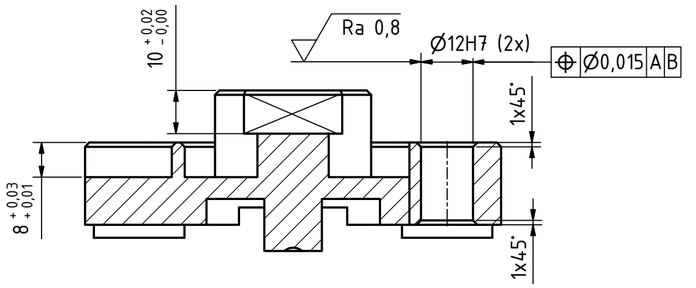
B-B (1 : 1)

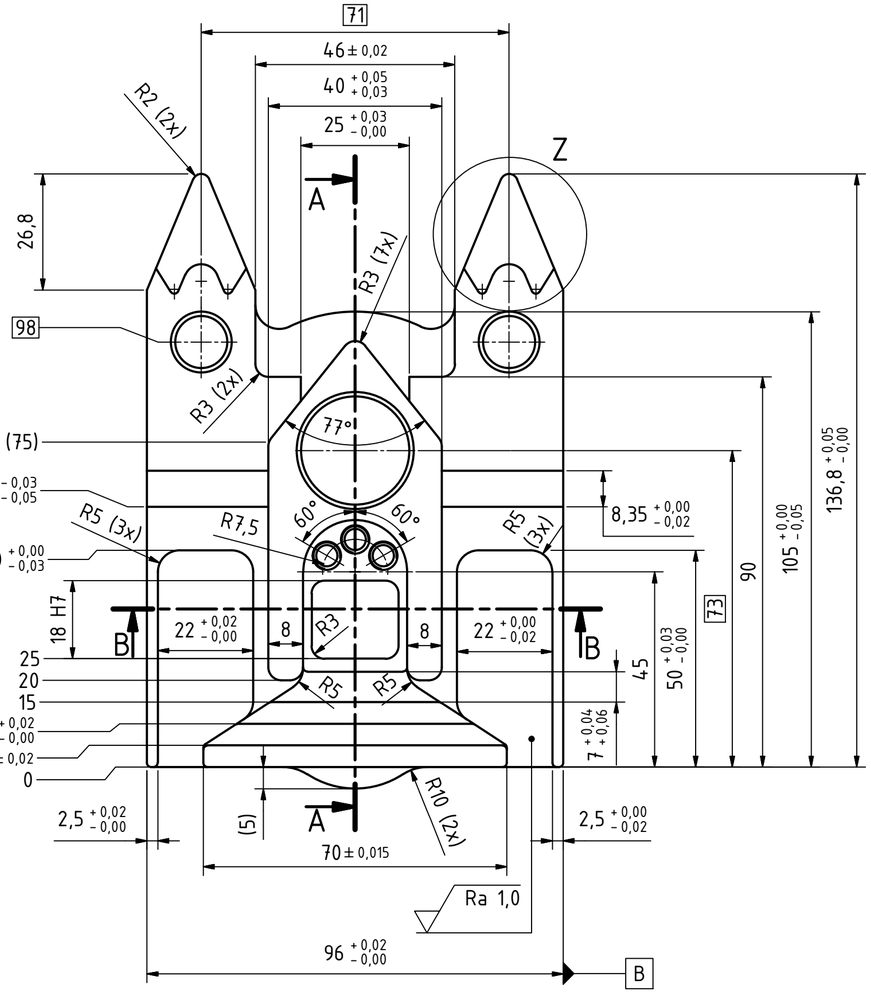


Z (2 : 1)

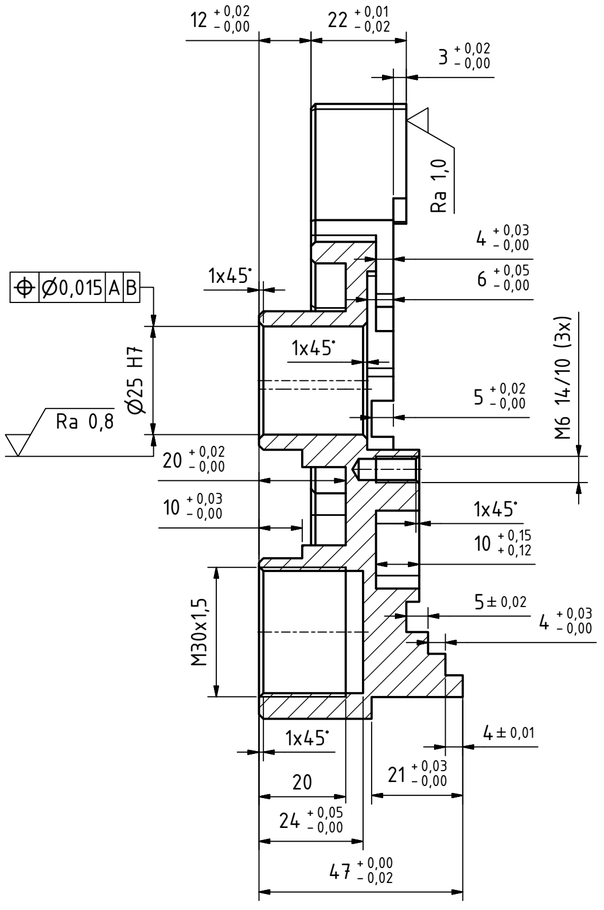


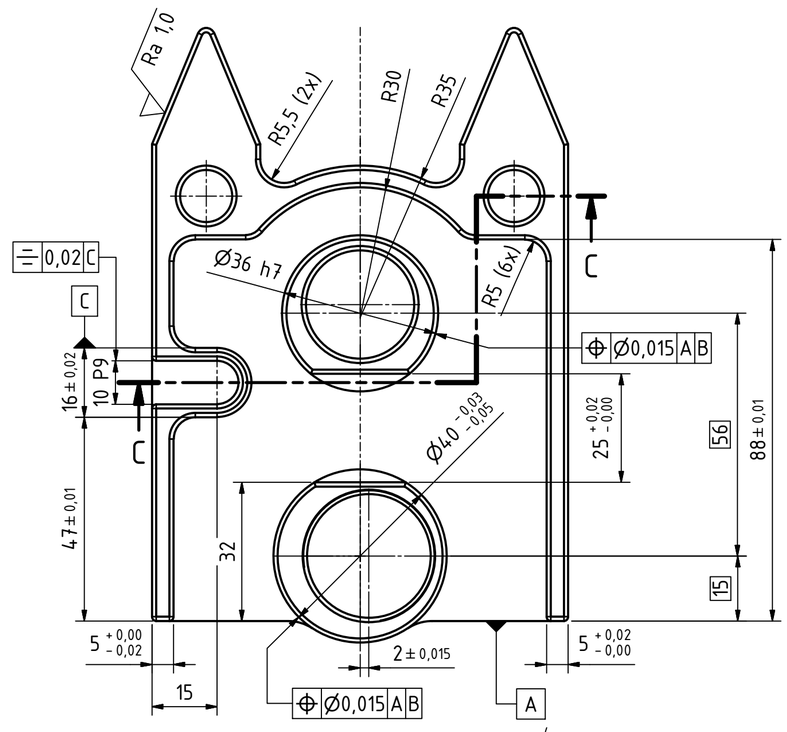
C-C (1 : 1)

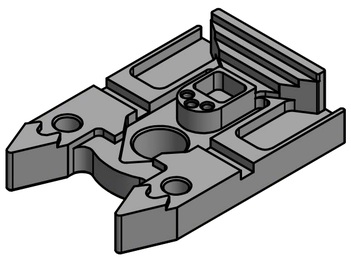


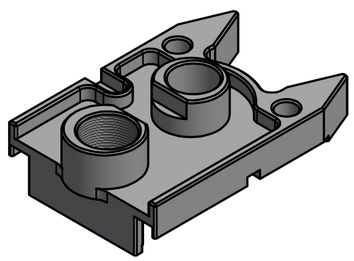


A-A (1 : 1)









all not defined Radius = R1

Ra 1,6 (Ra 0,8 Ra 1,0)

Surface Texture acc. to. DIN EN ISO 1302

+0,4 −0,2 −0,3

DIN ISO 13715

General Tolerance ± 0,1
Form and Positional Tolerances acc. to DIN ISO 1101
Depth of Thread 0/+2mm
Depth of Hole 0/+2mm
Radius ± 0,2mm
Angle ± 0,5°

Ø35h7	Ø35,000	Ø34,975
Ø25H7	Ø25,021	Ø25,000
20G7	20,028	20,007
18H7	18,018	18,000
Ø12H7	Ø12,018	Ø12,000
10P9	9,985	9,949
FIT	MAX. VALUE	MIN. VALUE
FITTING TABLE acc. to DIN ISO 286-2		

1.1191	150x100x50 (+0,15/-0)
MATERIAL	RAW SIZE

Test Project for the 43rd WorldSkills Competition in São Paulo, Brazil 2015.
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Skill: TP07			Projektion E ISO 5456-2
Scale: M1:1	Date: 12.05.2015	Paper: A2	
Drawn / Design by: Dieter Geisberger AT			Drawing No: WSC2015_TP07_AT_M2_ISO_E
Description:			Rev: / Page:
			Appd: / Sign: